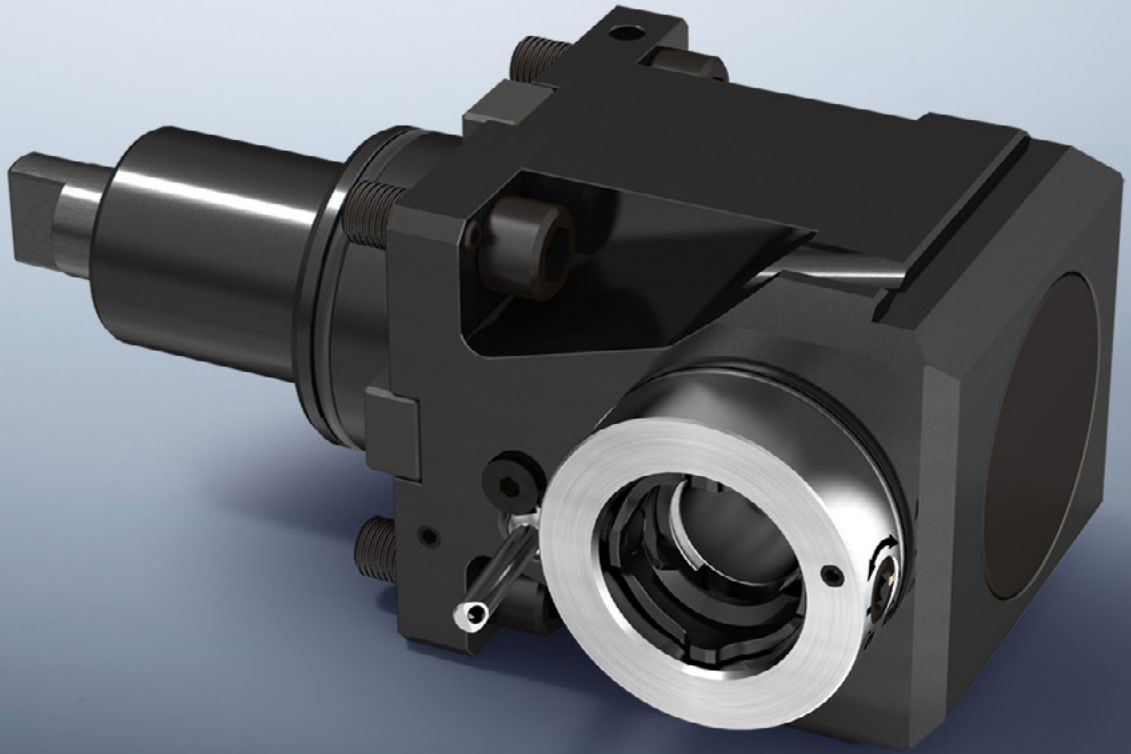
HAAS BMT TOOLING

Haas CNC turning centers with BMT 65 turret

Promo

Metal machining



OEM SUPPLIER

HAAS LIVE TOOLS BMT 65 + ADAPTER

BENZ SOLIDFIX® - COLLET CHUCK

BUNDLES

SET	Description	BENZ Order No.
Bundle I	**BENZ Solidfix®:** 1 x axial live tool (ext. coolant) 1 x ER32 collet chuck adapter 1 x allen key	114SET1270001
Bundle II	**BENZ Solidfix®:** 1 x radial live tool (ext. coolant) 1 x ER 32 collet chuck adapter 1 x allen key	114SET1270002
Bundle III	**Collet chuck:** 2 x axial live tools (ext. coolant) 2 x radial live tools (ext. coolant) 1 x set of wrenches	114SET1270003
Bundle IV	**BENZ Solidfix®:** 2 x axial live tools (ext. coolant) 2 x radial live tools (ext coolant) 4 x ER 32 collet chuck adapter 1 x allen key	114SET1270004

HAAS OEM TOOLS

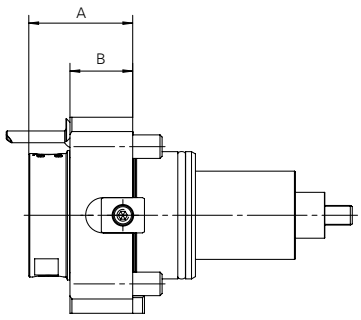
SET	Description	HAAS Order No.	BENZ Order No.
Axial / straight	**Collet chuck:** 1 x axial live tool (ext. coolant) 1 x set of wrenches	BMT65-STRAIGHT	114DA12700E6A-Z
Radial / 90°	**Collet chuck:** 1 x radial live tool (ext. coolant) 1 x set of wrenches	BMT65-90-DEGREE	114FAX12749E6AD-72-Z

HAAS LATHES

ST-20 | ST-20Y | ST-25 | ST-25Y | ST-30 | ST-30Y | ST-35 | ST-35Y | DS-30Y

AXIAL

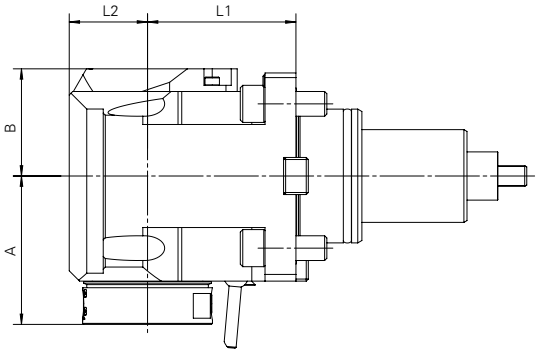




Output spindle	Size Spindle	i	EC	IC*	$n_{1\,max}$ / $n_{2\,max}$ [min^{-1}]	$M_{1\,max}$ / $M_{2\,max}$ [Nm]	A_{max} [mm]	B [mm]	Order No.
	Technical data								
BENZ Solidfix®	S4	1:1	✓	-	6.000 / 6.000	70 / 70	53	32	114DA12700S4
Collet chuck	ER32	1:1	✓	-	6.000 / 6.000	70 / 70	45,1	32	114DA12700E6A

RADIAL

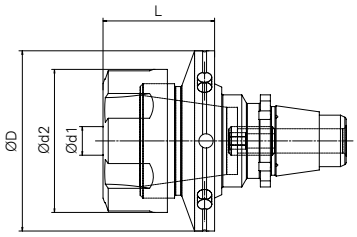




Output spindle	Size Spindle	i	EC	IC*	$n_{1\,max}$ / $n_{2\,max}$ [min^{-1}]	$M_{1\,max}$ / $M_{2\,max}$ [Nm]	A_{max} [mm]	B [mm]	L1 [mm]	L2 [mm]	Order No.
	Technical data										
BENZ Solidfix®	S4	1:1	✓	-	6.000 / 6.000	70 / 70	72	52	72	38	114FAX12749S4D-72
Collet chuck	ER32	1:1	✓	-	6.000 / 6.000	70 / 70	69,1	52	72	38	114FAX12749E6AD-72

BENZ SOLIDFIX® - ADAPTER





Adapter	Size	Type 8° ER	ØD [mm]	Ød1 [mm]	Ød2 [mm]	L [mm]	Order No.
	Technical data						
Collet chuck - internal clamping nut	S4	ER32	63	2-20	50	39	694.130E639

collet not included in delivery



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